

## PRODUCT DATA SHEET

- Expansion Screws -

VECTOR 40	VECTOR 50	VECTOR 80	VECTOR 90	VECTOR 100	VECTOR 140	VECTOR 160	VECTOR 190	VECTOR 200	VECTOR 350
Art.-No. 2486	Art.-No. 2489	Art.-No. 2490	Art.-No. 2491	Art.-No. 2492	Art.-No. 2494	Art.-No. 2496	Art.-No. 2497	Art.-No. 2498	Art.-No. 2509

- |                     |   |   |
|---------------------|---|---|
| 1. Body             | Material: New Silver NS10Pb                                     | Analysis „Metall“ pls. see page 3<br>  Prepared galvanically: Galvanic layer consisting of Palladium (Pd) and Gold (Au) |
| 2. Spindle          | Material: 1.4305  |   |
| 3. Pins             | Material: 1.4305  |   |
| 4. Arrows           | Material: Polyethylen (PE)                                      |   |
| 5. Space Maintainer | Material: Polyethylen (PE)<br>Material: Wax (for Art.-No. 2486) |   |

VECTOR 400	VECTOR 420	VECTOR 440	VECTOR 460	VECTOR 500	VECTOR 520
Art.-No. 2510	Art.-No. 2512	Art.-No. 2514	Art.-No. 2516	Art.-No. 2520	Art.-No. 2522

- |                     |                             |   |
|---------------------|-----------------------------|---|
| 1. Body             | Material: New Silver NS10Pb | Analysis „Metall“ pls. see page 3<br>  Prepared galvanically: Galvanic layer consisting of Palladium (Pd) and Gold (Au) |
| 2. Spindle          | Material: 1.4305            |   |
| 3. Bar              | Material: 1.4305            |   |
| 4. Arrows           | Material: Polyethylen (PE)  |   |
| 5. Space Maintainer | Material: Polyethylen (PE)  |   |

VECTOR 600	VECTOR 620	VECTOR 720	VECTOR 730	VECTOR 800	VECTOR 820
Art.-No. 2524	Art.-No. 2526	Art.-No. 2530	Art.-No. 2532	Art.-No. 2533	Art.-No. 2534

- |               |                    |  |
|---------------|--------------------|--|
| 1. Body       | Material: 1.4305   | Analysis „Metall“ pls. see page 3<br> <br> <br> <br> |
| 2. Spindle    | Material: 1.4305   |  |
| 3. Pins       | Material: 1.4305   |  |
| 4. Arms       | Material: 1.4310   |  |
| 5. Insert Nut | Material: Polyamid |  |
| 6. Arrow      | laser welded       |  |

STEADY PRESS LILIPUT	STEADY-PRESS PICCOLO
Art.-No. 2081	Art.-No. 2082

- |                         |                             |                                   |
|-------------------------|-----------------------------|-----------------------------------|
| 1. Screws               | Material: 1.4305            | Analysis „Metall“ pls. see page 3 |
| 2. Screw Thread Guide   | Material: Polycarbonat (PC) |                                   |
| 3. Stainless Steel Tube | Material: 1.4301            | Analysis „Metall“ pls. see page 3 |

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- Expansion Screws -

STEADY PRESS UNI m		
Art.-No. 2087	Art.-No. 2088	Art.-No. 2089

1. Insert Nut of Spindle	Material: 1.4305	Analysis „Metall“ pls. see page 3
2. Screw Thread Guide	Material: Polycarbonat (PC)	
3. Stainless Steel Tube	Material: 1.4301	Analysis „Metall“ pls. see page 3
4. Space Maintainer	Material: Polyethylen (PE)	

STEADY PRESS Steady-Bügel
Art.-No. 2047

Material: 1.4301	Analysis „Metall“ pls. see page 3
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STEADY PRESS Teleskop			
2095	2096	2097	2098

1. Insert Nut of the spindles	Material: 1.4305	Analysis „Metall“ pls. see page 3
2. Bar	Material: 1.4310	
3. Screw Thread Guide	Material: Polycarbonat (PC)	
4. Arrow	Material: Polyethylen (PE)	
5. Space Maintainer	Material: Polyethylen (PE)	

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<b><i>Alloy Components 1.4301:</i></b>			<b><i>Alloy Components 1.4305:</i></b>		
C	≤	0,07 %	C	<	0,15 %
Si	≤	1,00 %	Cr	=	17,0-19,0 %
Mn	≤	2,00 %	Mn	<	2,0 %
P	≤	0,045 %	Mo	=	---
S	≤	0,030 %	Ni	=	8,0-10,0 %
Cr	=	17,00-19,00 %	N	=	---
Mo	=	---	Si	<	1,0 %
Ni	=	8,50-10,50 %	P	<	0,045 %
V	=	---	S	<	0,15-0,35 %
Others	=	---	Others	=	---
Fe	=	Rest	Fe	=	Rest
<b><i>Alloy Components 1.4310:</i></b>			<b><i>Alloy Components Neusilber Ns10Pb:</i></b>		
C	=	0,08-0,14 %	Cu	=	46-48 %
Si	≤	1,50 %	Ni	=	9-11 %
Mn	≤	2,00 %	Zn	=	40-42 %
P	≤	0,045 %	Pb	=	0,5-1,5 %
S	≤	0,030 %			
Cr	=	16,00-18,00 %			
Mo	≤	0,80 %			
Ni	=	6,50-9,00 %			
V	=	---			
Others	=	---			
Fe	=	Rest			